



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE350A94-2704-00

Job Sheet 197464



Part No: RBE350A94-2704-00

Job Qty: 18 pcs

Part Name: Pedals Locking Tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/9/19

Job Tracking No:

Due Date: 9/2/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBE350A94-2704-00 Rev C, IPP Rev A 18.01.22 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	18 pcs	9/2/19		0.08	0.72	Small Fab - 1		MLL
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	18 pcs	9/2/19		0.00	0.00	QC 5 - 10		NOV 7 7 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
130	Packaging 3-1 - Stock - B4B	18 pcs	9/2/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		

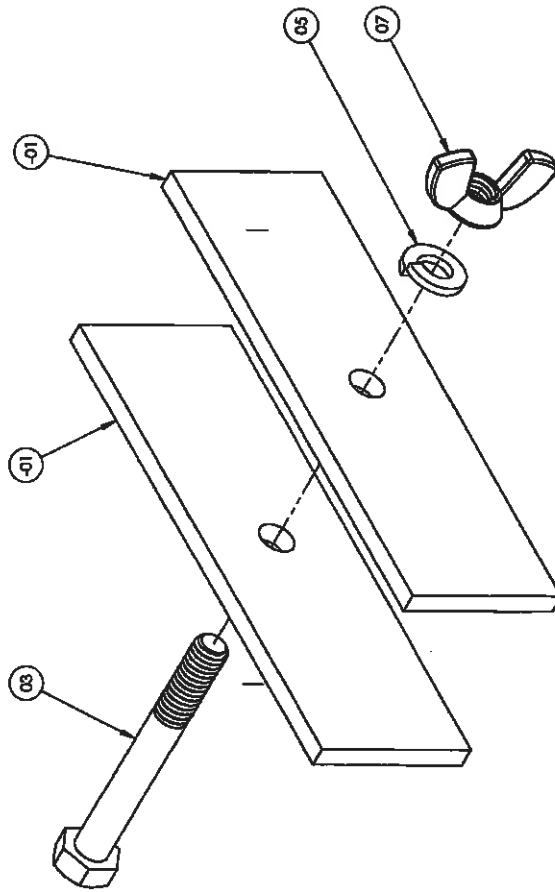
Plex 7/9/19 9:17 AM Dart.lajeunesse.marie

				Packaging 3 - 6 - B4B	DAS	
				Packaging 3 - 7 - B4B	28	
				Packaging 3 - 8 - B4B	9-39	
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
140	QC 21 - FG	18 pcs	9/2/19	0.00 0.00	QC 21 - FG - 21	DAS
					QC 21 - FG - 70	21
					QC 21 - SA - 53	9-39
Part Op 100 - (Small Fab) Assemble as per DWG sheet 1 Descriptions: 110 - (QC5- Inspect part completeness to step on W/O) 130 - (Identify as per dwg & Stock Location: _____) Bag and tag 140 - (QC21- Final Inspection - Work Order Release)						
Job BOM						
Part / Item	Component Name	Quantity	Operation	Container		
90866A030	Wing Nut 5/16" - 18	18 Ea (1 ea)	100-Small Fab - 1	5172689		
91102A755	Split Lock Washer	18 Ea (1 ea)	100-Small Fab - 1	5036844		
91247A593	Hex Head Cap Screw	18 Ea (1 ea)	100-Small Fab - 1	5203952		
RBE350A94-2704-00-01	Plate	36 pcs (2 ea)	100-Small Fab - 1	5226268		
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
100-Small Fab - 1	90866A030	18	95	0		
	91102A755	18	50	0		
	91247A593	18	23	0		
	RBE350A94-2704-00-01	36	12	0		
Part Specifications						
Specifications could not be found.						

Plex 7/9/19 9:17 AM Dart.lajeunesse.marie

ITEM #	QTY	PART #	TITLE
-01	2	RBE350A94-2704-01	PLATE
03	1	McMaster901247A593	HEX HEAD BOLT 5/16" X 2-1/2" L.O.
05	1	McMaster901102A755	LOCK WASHER 5/16"
07	1	McMaster903090-000	WING NUT 5/16"-18

REV.	DESCRIPTION	ECH #	DATE	BY	APPROVED
1	DESIGNED PER HELI PRODUCTS TOOL.	-	9/8/2008	WP	DW
1A	ADDED MCMASTER-CARR NUMBERS FOR GO THRU -47.	-	12/19/2010	RJC	RW
1B	CHD TIN AND NAME WAS RBE350A94-2704-00 LOCKING TOOL, JAMMING TOOL, PEDALS.	-	11/14/2013	RJC	RW
2	UPDATED TO NEW DRAFTING STANDARDS. -01 ADDED WING NUT OPTION WAS 1018 IS A 3/8" 10181020. CHD TOLERANCE ON NON-CRITICAL DIMENSIONS.	15-0142	8/12/2015	DPD	JAG
C	TEMPLATE UPDATED	17-506	18.1.2	VM	ML



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
197464 MJS
19-07-09

RBE350A94-2704-00 PEDALS LOCKING TOOL

PART RBE350A94-2704-00		REV C	
TITLE PEDALS LOCKING TOOL			
REVISIONS			
REV 1 RBE350A94-2704-00	DATE 9/8/2008	BY WP	APPROVED DW
REVISIONS			
REV 1A RBE350A94-2704-00	DATE 12/19/2010	BY RJC	APPROVED RW
REVISIONS			
REV 1B RBE350A94-2704-00	DATE 11/14/2013	BY RJC	APPROVED RW
REVISIONS			
REV 2 RBE350A94-2704-00	DATE 8/12/2015	BY DPD	APPROVED JAG
REVISIONS			
REV C RBE350A94-2704-00	DATE 18.1.2	BY VM	APPROVED ML

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION Rework ☐ ☐ ☐ Scrap ☐ ☐ ☐ Use-as-is ☐ ☐ ☐		DEPARTMENT/PROCESS Skid-tube ☐ ☐ ☐ ☐ ☐ Machining ☐ ☐ ☐ ☐ ☐ Large Fab ☐ ☐ ☐ ☐ ☐ Cross tube ☐ ☐ ☐ ☐ ☐ Small Fab ☐ ☐ ☐ ☐ ☐ Finishing ☐ ☐ ☐ ☐ ☐ Eng. (Non-AW) ☐ ☐ ☐ ☐ ☐ Prod. Eng. Coord. ☐ ☐ ☐ ☐ ☐ Rec/Store/Packaging ☐ ☐ ☐ ☐ ☐ Engineering ☐ ☐ ☐ ☐ ☐ Water Jet ☐ ☐ ☐ ☐ ☐ Supplier ☐ ☐ ☐ ☐ ☐ Quality ☐ ☐ ☐ ☐ ☐		MRB (QS1042) ☐ ☐ ☐ ☐ ☐	
Date : _____		Sequence #: _____		QTY Affected : _____			
Description Work Order Deviation		Disposition		Completed By			
Root Cause		Fault Category		QC / QA Coordinator			
Operator ☐ ☐ ☐ ☐ ☐ Manufacturing Process ☐ ☐ ☐ ☐ ☐ Equip/Tooling ☐ ☐ ☐ ☐ ☐ Handling/Preservation ☐ ☐ ☐ ☐ ☐ Material ☐ ☐ ☐ ☐ ☐ Product Improvement ☐ ☐ ☐ ☐ ☐ Process Improvement ☐ ☐ ☐ ☐ ☐ Human Factors ☐ ☐ ☐ ☐ ☐		Contamination ☐ ☐ ☐ ☐ ☐ Misaligned/off center ☐ ☐ ☐ ☐ ☐ BOM/Route ☐ ☐ ☐ ☐ ☐ Broken/Damage/Defect ☐ ☐ ☐ ☐ ☐ Incomplete/Unclear Instructions ☐ ☐ ☐ ☐ ☐ Drill Holes ☐ ☐ ☐ ☐ ☐ Fit/Function ☐ ☐ ☐ ☐ ☐		Power Loss/Surge ☐ ☐ ☐ ☐ ☐ Folio/Program ☐ ☐ ☐ ☐ ☐ Grain Direction ☐ ☐ ☐ ☐ ☐ Weld ☐ ☐ ☐ ☐ ☐ Wrong Stock Pulled ☐ ☐ ☐ ☐ ☐ Out of Sequence ☐ ☐ ☐ ☐ ☐ Off-set/Set-up ☐ ☐ ☐ ☐ ☐			
Other/Details: _____		Positioned Wrong ☐ ☐ ☐ ☐ ☐ Outside Tolerance ☐ ☐ ☐ ☐ ☐ Drawing ☐ ☐ ☐ ☐ ☐ Finish ☐ ☐ ☐ ☐ ☐ Part Lost/Missing ☐ ☐ ☐ ☐ ☐ Misread ☐ ☐ ☐ ☐ ☐		Lead hand / Supervisor			